



# FOLEY INDUSTRIES

Foley Equipment Company \* Foley Power Solutions  
Foley Rental \* Foley RIG360 Truck Centers \* SITECH

1550 S West Street, Wichita, KS 67213 (316) 943-4211  
For credit inquiries on your account, please call (316) 529-5845.

## SOLD TO

ED SUTTON  
1674 RD 9  
GRENOLA KS 67346

## SHIP TO

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NO.  | CUSTOMER PURCHASE ORDER NUMBER | STORE | DIV              | SALESMAN      | TERMS        | PAGE             |
|----------------|--------------|---------------|--------------------------------|-------|------------------|---------------|--------------|------------------|
| SS000038998    | 07-02-19     | 042099        |                                | 00    | G                | 013           | 2            | 1                |
| PSO/WO NO.     | DOC. DATE    | PC            | LC                             | MC    | SHIP VIA         |               |              | INVOICE SEQ. NO. |
| 0084736        | 05-15-19     | 1C            | 1C                             | 1C    |                  |               |              | 1252222          |
| MAKE           | MODEL        | SERIAL NUMBER |                                |       | EQUIPMENT NUMBER | METER READING | MACH. ID NO. |                  |
| AA             | D7H          | 05BF00466     |                                |       |                  | 20184.0       | 13B001       |                  |
| QUANTITY       | ITEM         | *N/R          | DESCRIPTION                    |       |                  | UNIT PRICE    | EXTENSION    |                  |

CUSTOMER CONCERN ENGINE HAS MISS FIRE. CHECK HISTORY.

INSPECT MACHINE  
SPECIAL PROGRAM

COMPLAINT: INSPECT MACHINE  
CAUSE: PRE REPAIR INSPECTIONS  
CORRECTION: INSPECTED MACHINE.

SEGMENT AB TOTAL F/R LBR 139.90 \*  
139.90 T

## TRANSPORT MACHINE

### TRANSPORTING MACHINE

|      |                  |        |
|------|------------------|--------|
| 1.00 | PICK-UP          | 685.00 |
| 1.00 | PICK-UP SECOND   | 485.00 |
| 1.00 | HAUL BACK TO CUS | 685.00 |

TOTAL MISC CHGS SEG. TR 1855.00 \*

SEGMENT TR TOTAL 1855.00 T

## TROUBLESHOOT ENGINE

THANK YOU FOR YOUR BUSINESS!

RETURN PARTS ARE SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN  
POLICY AVAILABLE AT EACH FOLEY FACILITY.

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| AA             | D7H   |              | 05BF00466     |              |             |                                |                  |  | 20184.0       |            | 13B001       |                  |      |
| QUANTITY       |       | ITEM         |               | *N/R         | DESCRIPTION |                                |                  |  |               | UNIT PRICE |              | EXTENSION        |      |

COMPLAINT: CUSTOMER STATES: ENGINE HAS MISFIRE AND  
WILL NOT START WITH KEY.

CAUSE: ENGINE MISFIRE CAUSED BY BROKEN ROCKER  
SHAFT NOT OPERATING NO.6 INTAKE VALVE. ROOT CAUSE  
OF ENGINE NOT STARTING WITH KEY SWITCH IS RODENT  
DADMAGE TO WIRING TO AND FROM NEUTRAL SAFETY  
SWITCH.

CORRECTION: JUMPED STARTER TO GET MACHINE TO START  
AND OPERATE. MOVED INTO SHOP, CHECKED EXHAUST  
CYLINDER TEMPS AND FOUND NO.6 TO BE LOWER TEMP  
THAN REST OF CYLINDERS (110 DEG F NO.6 COMPARED TO  
150-160 DEGF IN 1-5) CRACKED FUEL LINES AND FOUND  
FUEL TO REMAN INJECTOR THAT WAS INSTALLED  
PREVIOUSLY BY FIELD SERVICE, FOUND FUEL SUPPLY TO  
BE ADEQUATE. REMOVED AIR CLEANER ASSEMBLY AND  
REMOVED VALVE COVER AND FOUND ROCKER SHAFT BROKEN  
AT NO.6 INTAKE ROCKER. REMOVED ROCKER SHAFT AND  
FOUND MISSING OIL CONTROL O-RING IN NO.6 PEDESTAL.  
REMOVED PUSH TUBE AND FOUND DAMAGE TO PUSH TUBE.  
RECOMMEND REPLACEMENT OF ROCKER SHAFT AND PUSH  
TUBE AND RE TEST. CHECKED FOR POWER AND GROUND AT  
STARTER, FOUND BATTERY VOLTAGE PRESENT, AND  
GROUNDS TIGHT AND PASSING RESISTANCE CHECK.  
CHECKED VOLTAGE TO SOLENOID AND FOUND NONE.  
FOLLOWING DIAGRAM, CHECKED POWER AT BACK OF KEY  
SWITCH, FOUND 24.5 VDC. CHECKED NEUTRAL SAFETY  
SWITCH AND FOUND OPEN CIRCUITS AT SWITCH, REPAIRED  
WIRING AND RE TESTED, FOUND STARTER TO OPERATE  
WITH KEY SWITCH. REINSTALLED REMOVED INTERIOR

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PANELS. MADE QUOTE FOR REPAIRS.

|                  |         |          |
|------------------|---------|----------|
| SHOP LABOR       |         | 454.65   |
| TOTAL LABOR      | SEG. 01 | 454.65 * |
| SEGMENT 01 TOTAL |         | 454.65 T |

## TRAVEL TO AND FROM MACHINE

CORRECTION: 6/20-DROVE FROM JOB IN LATHAM TO LOOK  
AT MACHINE  
6/21- DROVE TO MACHINE SE OF GRENOLA THEN TO  
ANOTHER JOB IN WINFIELD

|                  |         |          |
|------------------|---------|----------|
| FLD TRAVEL TIME  |         | 920.75   |
| TOTAL LABOR      | SEG. 02 | 920.75 * |
| SEGMENT 02 TOTAL |         | 920.75 T |

## TROUBLESHOOT MACHINE

COMPLAINT: MACHINE WILL NOT CRANK OR START  
CAUSE: PACKRATS CHEWED UP WIRING BETWEEN RELAY AND

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### STARTER.

CORRECTION: CHECKED FOR POWER AT BATTERIES AND HAD GOOD POWER SO CHECKED FOR POWER AT STARTER AND HAD SYSTEM VOLTAGE, WAS GETTING POWER OUT OF KEY SO TRIED JUMPING ACROSS THE RELAY BUT STILL NO CRANK SO USED REMOTE STARTER SWITCH AND JUMPER ACROSS TERMINALS AT STARTER AND MACHINE STARTED. WAS GOING TO WIRE IN A TEMPORARY SWITCH BUT WAS TOLD TO JUST MEET THE TRUCK AT MACHINE THE NEXT MORNING. TRUCK WAS SUPPOSED TO BE THERE AT 9AM BUT DID NOT SHOW UP UNTIL 12:30 SO JUMPER ACROSS STARTER AND GOT MACHINE STARTED AND GUIDED DRIVER THROUGH THE GATE AND ON TO TRUCK. COMPLETED PAPERWORK AND RETURNED MACHINE TO SERVICE.

FIELD LABOR

788.03

TOTAL LABOR

SEG. 03

788.03 \*

SEGMENT 03 TOTAL

788.03 T

## REMOVE & INSTALL ROCKER SHAFT ASSEMBLY

ROCKER SHAFT AND PUSH TUBE DUE TO FAILURE AT NO.6 INTAKE VALE. INCLUDES PARTS, LABOR AND FREIGHT IF NEEDED

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| QUANTITY       | ITEM         | *N/R          | DESCRIPTION                    |       |                  | UNIT PRICE |               | EXTENSION        |

COMPLAINT: CUSTOMER STATES: ENGINE HAS MISFIRE AND LOW POWER.

CAUSE: BROKEN ROCKER SHAFT AT NO.6 INTAKE VALVE DUE TO FATIGUE CAUSED BY LOW LUBRICATION BECAUSE OF MISSING OIL CONTROL O-RING.

CORRECTION: REMOVED FAILED ROCKER SHAFT AND DAMAGED PUSH TUBE FOR NO.6 INTAKE VALVE.

DISASSEMBLED AND CLEANED ROCKER SHAFT AND

COMPONENTS, NO DAMAGED NOTED AT THIS TIME TO

ROCKER ARMS THAT IS OUTSIDE OF NORMAL WARE FOR AN

ENGINE WITH THIS AMOUNT OF HOURS ON IT. INSTALLED

ROCKERS ARMS AND SPRINGS AND WASHERS ONTO NEW

ROCKER SHAFT AND INSTALLED NEW SNAP RINGS.

INSTALLED NEW PUSH TUBE FOR NO.6 INTAKE, INSTALLED

ROCKER SHAFT ON ENGINE AND TORQUED TO SPEC (115

LB-FT AND THEN FINISHED WITH 185 LB FT) SET

OVERHEAD TO SPEC AND REINSTALLED VALVE COVER AND

AIR CLEANER ASSEMBLY. RE TEST ENGINE AND FOUND

NO.6 TO COME FIRE AND OPERATE AS DESIGNED AT THIS

TIME. REPAIR VERIFIED.

|   |          |                 |   |        |        |
|---|----------|-----------------|---|--------|--------|
| 1 | 5153973  | DEO-15W40 1G    | S | 17.86  |        |
|   |          | DISCOUNT 20.00% |   | 3.57-  | 14.29  |
| 1 | 5S-5918  | ROD             | S | 27.18  | 27.18  |
| 1 | 7N-8015  | BRACKET         | N | 131.12 | 131.12 |
| 1 | 8M-4448  | SEAL-O-RING     | S | 2.37   | 2.37   |
| 2 | 9H-1112  | SPRING          | S | 2.88   | 5.76   |
| 2 | 9H-1113  | RING            | S | 1.57   | 3.14   |
| 2 | 9M-9886  | WASHER          | S | .28    | .56    |
| 1 | 314-8711 | SFT-ROCR-YM     | S | 62.14  | 62.14  |

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|                  |         |           |
|------------------|---------|-----------|
| TOTAL PARTS      | SEG. 04 | 246.56 *  |
|                  | F/R LBR | 1119.20 * |
| SEGMENT 04 TOTAL |         | 1365.76 T |

## PERFORM PM 3

COMPLAINT: CUSTOMER STATES: PERFORM PM3 (250 HR SERVICE)

CAUSE: MAINT.

COMPLICATION: ORDERING PARTS AND SEARCHING FOR CORRECT FILTERS AND SERVICE PROCEDURES

CORRECTION: DRAINED ENGINE OIL AND REPLACED FILTER, REPLACED POWERTRAIN FILTER, REPLACED BOTH HYDRAULIC FILTERS, TOOK OIL SAMPLES, REPLACED BOTH FUEL FILTERS AND HYDRAULIC TANK BREATHER DUE TO BEING CLOGGED WITH DIRT. GREASED MACHINE. TOPPED OFF HYDRAULIC TANK.

|   |         |                 |   |       |        |
|---|---------|-----------------|---|-------|--------|
| 8 | 5153973 | DEO-15W40 1G    | S | 17.86 |        |
|   |         | DISCOUNT 20.00% |   | 3.57- | 114.32 |
| 2 | 1R-0741 | ELEMENT A       | S | 15.84 | 31.68  |
| 1 | 1R-0750 | FILTER AS       | S | 17.04 | 17.04  |
| 1 | 1R-1807 | LUBE FILTER     | S | 17.60 | 17.60  |
| 1 | 3D-2824 | SEAL-O-RING     | S | 1.53  | 1.53   |
| 1 | 4T-6788 | OIL FILTER      | S | 22.43 | 22.43  |
| 1 | 5H-3252 | SEAL O RING     | S | 5.05  | 5.05   |

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|   |          |  |              |   |        |      |        |
|---|----------|--|--------------|---|--------|------|--------|
| 1 | 6D-9157  |  | SEAL         | S |        | 5.95 | 5.95   |
| 1 | 8H-2778  |  | GASKET       | S |        | 2.91 | 2.91   |
| 1 | 9M-2341  |  | ELEMENT      | S |        | 7.34 | 7.34   |
| 4 | 177-9343 |  | CAP & PROBE  | S |        | 1.69 | 6.76   |
| 1 | 191-5439 |  | VALVE-BRKR R | S | 157.77 |      | 157.77 |
| 1 | COOLANT2 |  | COOLANT-LVL2 | S | 35.00  |      | 35.00  |
| 5 | SOS      |  | SAMPLE KIT   | S | 13.75  |      | 68.75  |

TOTAL PARTS SEG. 08 494.13 \*

F/R LBR 839.40 \*

SEGMENT 08 TOTAL 1333.53 T

## REMOVE & INSTALL ENGINE WIRING HARNESS

ENGINE HARNESS DUE TO DAMAGE. PRICE INCLUDES PARTS  
LABOR AND FRIEGHT

COMPLAINT: MULTIPLE REPAIRS AND RUBS ON HARNESS  
CAUSING BARE WIRES AND POSSIBILITY FOR CORROSION  
AND MALFUNCTION IN NEAR FUTURE.  
CAUSE: RUBS AND OTHER REPAIRS  
CORRECTION: PULLED MACHINE IN SHOP AND PERFORMED  
LOCK OUT TAG OUT PROCEDURES. OPENED DOORS AND  
REMOVED LOWER ACCESS PANELS ON ENGINE ENCLOSURE.  
REMOVED OLD HARNESS AND INSTALLED NEW HARNESS WITH  
MISSING "P" CLIPS AND WIRE TIES AND SECURED IN OEM

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ED SUTTON  
1674 RD 9  
GRENOLA KS 67346

| INVOICE NUMBER | INVOICE DATE | CUSTOMER NO.  | CUSTOMER PURCHASE ORDER NUMBER | STORE | DIV              | SALESMAN   | TERMS         | PAGE             |
|----------------|--------------|---------------|--------------------------------|-------|------------------|------------|---------------|------------------|
| SS000038998    | 07-02-19     | 042099        |                                | 00    | G                | 013        | 2             | 8                |
| PSO/WO NO.     | DOC. DATE    | PC            | LC                             | MC    | SHIP VIA         |            |               | INVOICE SEQ. NO. |
| 0084736        | 05-15-19     | 1C            | 1C                             | 1C    |                  |            |               | 1252222          |
| MAKE           | MODEL        | SERIAL NUMBER |                                |       | EQUIPMENT NUMBER |            | METER READING | MACH. ID NO.     |
| AA             | D7H          | 05BF00466     |                                |       |                  |            | 20184.0       | 13B001           |
| QUANTITY       | ITEM         | *N/R          | DESCRIPTION                    |       |                  | UNIT PRICE |               | EXTENSION        |

LOCATIONS. ALSO HAD TO RETRO FIT NEW HARNESS TO  
DEUTSCH CONNECTORS FOR FUEL PRESSURE, OIL  
PRESSURE SENSORS AND HIGH COOLANT TEMP SWITCH DUE  
TO NEW STYLE SENSORS BEING USED. RE INSTALLED  
ACCESS PANELS AND RE TESTED UNIT, FOUND TO OPERATE  
AS DESIGNED WITH NO FAULTS INDICATED ON DASH.

|                  |               |             |   |         |           |
|------------------|---------------|-------------|---|---------|-----------|
| 1                | OS-1620       | CAP SCREW   | S | .51     | .51       |
| 1                | 5P-8245       | WASHER-HARD | S | .64     | .64       |
| 1                | 6Y-1127       | HARNESS A   | N | 219.66  | 219.66    |
| 12               | 7K-1181       | STRAP CABLE | S | .37     | 4.44      |
| 1                | 9M-8406       | CLIP        | S | 4.08    | 4.08      |
| TOTAL PARTS      |               |             |   | SEG. 09 | 229.33 *  |
|                  |               |             |   | F/R LBR | 1678.80 * |
| 1.00             | EXPEDITE CHRG |             |   |         | 15.38     |
| TOTAL MISC CHGS  |               |             |   | SEG. 09 | 15.38 *   |
| SEGMENT 09 TOTAL |               |             |   |         | 1923.51 T |

FLUSH ENGINE COOLANT

FLUSH COOLING SYSTEM AND REFILL WITH NEW COOLANT.

COMPLAINT: CUSTOMER STATES: MACHINE RUNS HOT.  
CAUSE: DIRTY/CONTAMINATED COOLANT

**THANK YOU FOR YOUR BUSINESS!**

RETURN PARTS ARE SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN  
POLICY AVAILABLE AT EACH FOLEY FACILITY.

TERMS ON APPROVED CHARGE ACCOUNTS:  
PAYMENT IS DUE ON OR BEFORE THE 10th OF THE MONTH FOLLOWING  
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CHARGES AT THE RATE OF 1.5% PER MONTH (18% PER ANNUM)

ALL EQUIPMENT, PARTS OR SERVICES PROVIDED UNDER THIS INVOICE  
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1550 S West Street, Wichita, KS 67213 (316) 943-4211  
For credit inquiries on your account, please call (316) 529-5845.

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CORRECTION: DRAINED CONTAMINATED COOLANT AND  
FLUSHED SYSTEM WITH WATER AND CLEANER. DRAINED AND  
REFILLED WITH FRESH ELC. RAN UNIT AND BLED AIR  
FROM SYSTEM. FOUND UNIT TO OPERATE AS DESIGNED AT  
THIS TIME. REPAIR VERIFIED

|                  |           |                 |   |         |          |
|------------------|-----------|-----------------|---|---------|----------|
| 1                | FG/CC2610 | RESTORE CLEANER | S | 33.54   | 33.54    |
| 3                | 238-8649  | COOLANT-ELC     | S | 66.14   | 198.42   |
| TOTAL PARTS      |           |                 |   | SEG. 10 | 231.96 * |
|                  |           |                 |   | F/R LBR | 279.80 * |
| SEGMENT 10 TOTAL |           |                 |   |         | 511.76 T |

**CLEAN COOLING PACKAGE**

CLEAN COOLING PACKAGE DUE TO DIRT AND DEBRIS BUILD  
UP, ALSO ADJUST FOR FAN BELTS.

COMPLAINT: CUSTOMER STATES: MACHINE RUNS HOT  
CAUSE: LOOSE FAN BELTS AND DEBRIS PACKED IN  
COOLING PACKAGE

CORRECTION: CLEANED DEBRIS FROM COOLING PACKAGE  
AND TIGHTENED FAN/ALTERNATOR BELTS. RE TESTED  
MACHINE FOUND TO OPERATE AS DESIGNED AT THIS TIME.

SHOP LABOR 298.77

TOTAL LABOR SEG. 11 298.77 \*

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| QUANTITY       | ITEM         | *N/R          | DESCRIPTION                    |       |                  | UNIT PRICE    | EXTENSION    |                  |

SEGMENT 11 TOTAL

298.77 T

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**DIAGNOSTIC TEST AFTER REPAIR**

COMPLAINT: TEST AFTER REPAIRS

CAUSE: REPAIRS TO MACHINE

CORRECTION: RE TESTED MACHINE AND FOUND TO OPERATE  
AS DESIGNED AT THIS TIME.

SEGMENT 98 TOTAL

F/R LBR

69.95 \*

69.95 T

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TOTAL PARTS DISCOUNT

32.13-

KANSAS SALES TAX

628.00 T

SEDGWICK CO KS

96.62 T

NONTAX KANSAS

.00 T

\* \* \*

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\* \* \*

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USD

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